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# S.Y. B.Com. <br> 246-E : COST AND WORKS ACCOUNTING - II (2019 Pattern) (Semester - IV) 

Time: $\mathbf{2 ¹ ⁄ 2}^{1 ⁄ 2}$ Hours]
[Max. Marks : 50
Instructions to the candidates :

1) All questions are compulsory.
2) Figures to the right indicate full marks.
3) Use of calculator is allowed.

Q1) A) Fill in the blanks by choosing the proper alternative given in the bracket (any five) :
a) Under $\qquad$ method, group and sub groups are denoted by combination of alphabets or letters. (Alpha-numeric Method, Alphabetic Method, Numeric Method).
b) $\qquad$ Method is useful when the prices are falling. (LIFO, FIFO, Weighted Average).
c) Under $\qquad$ wage rate system the workers are paid on the basis of unit of output. (Rowan Premium Plan, Time , Piece).
d) The objective of $\qquad$ is to reward an employee suitably on the basis of his merit. (Job analysis, Merit Rating, Labour Turnover).
e) CAM stands for $\qquad$ (Computer Access Mode, Computer Aided Manufacturing, Computer Aided Mapping).
f) $\qquad$ is a record of both quantities and values. (store ledger, bin card, inspection note).
B) Match the following Pairs :

## Group ' $A$ '

1) Time booking
2) Bin Card
3) Domestic responsibilities
4) Job evaluation
5) Incentive plan

## Group 'B'

a) Unavoidable cause
b) Rowan Premium Plan
c) Ranking method
d) Job Ticket
e) Store keeper

Q2) Write short notes on any two of the following :
a) Merit Rating.
b) Distinguish between $n$ Bin card and Store ledger.
c) Methods of Time Booking.
d) Direct Cost.

Q3) A) The following transactions took place relating to Material Y during December 2022:

Date Particular Quantity (Units) Rate per Unit (Rs.)

| Dec. 3 | Received | 3,000 | 20 |
| :--- | :--- | ---: | :--- |
| Dec.7 | Issued | 1,000 | - |
| Dec. 12 | Received | 500 | 10 |

Dec. 18 Issued 800
Dec. 25 Received 1,200
$\begin{array}{cccc}\text { Dec. } 28 & \text { Received } & 300\end{array}$
Dec. 30 Issued 1,000 --
You are required to prepare the Store Ledger Account under the LIFO methods and also calculate the closing stock.

B）From the following particulars supplied by the personal department of ABC Ltd，calculate labour Turnover Rate under Separation Method， Replacement Method and Flux Method
Total number of employees at the beginning of the year ..... 950
Total number of employees at the end of the year ..... 1050
Number of employees who left during the year ..... 40
Number of employees who are recruited during the year ..... 20

Q4）A）Calculate the Total earnings of Mr．Ganesh under Halsey and Rowan Premium Plan with the help of following information．
Time Taken－－－－ 72 hours

Time Allowed－－－－ 90 hours
Rate of wages－－－－Rs． 2 per hour
B）What is JIT？Explain the advantages and disadvantages of Just In Time system．

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