

Total No. of Questions : 8]

SEAT No. :

PD4816

[Total No. of Pages : 2

[6404]-345

**B.E. (Robotics & Automation Engineering)
PLC AND SCADA PROGRAMMING
(2019 Pattern) (Semester-VIII) (411509)**

Time : 2½ Hours]

[Max. Marks : 70

Instructions to the candidates:

- 1) Answer Q.1 or Q.2, Q.3 or Q.4, Q.5 or Q.6, Q.7 or Q.8.
- 2) Assume suitable data, if necessary.
- 3) Figures to the right indicate full marks.
- 4) Neat diagrams must be drawn wherever necessary.

Q1) a) Explain the rules for PLC Ladder Diagram Programming, memory mapping and Input/output addressing **[8]**

b) Write a program using NO-NC & Counter for any application of PLC. **[9]**

OR

Q2) a) Write Short Notes on, **[8]**

- i) Ladder logic
- ii) Functional block diagram

b) Explain modes of operation and concepts of Timer, Latching and Interlocking with diagram. **[9]**

Q3) a) What is DCS? How is it used in industry? Also State Advantages and Disadvantages of DCS. **[8]**

b) Explain the networking Protocols- **[9]**

- i) Ethernet
- ii) CAN open
- iii) HART

OR

Q4) a) By using SCADA and DCS in Industry 4.0 compare its advancements to conventional systems. **[8]**

b) State the applications in industry where Field bus, Process bus & Modbus are used. **[9]**

P.T.O.

- Q5) a)** What are components of SCADA? Explain any three in short. **[9]**
- b)** How SCADA can be implemented to monitor the Railways, Traffic signals, Thermal Power Station? **[9]**

OR

- Q6) a)** What is SCADA? Explain issues faced by SCADA in the industry. **[9]**
- b)** What is wireless SCADA? Explain its basic components. **[9]**

- Q7) a)** Explain various Inputs and Outputs that can be used in PLC for industrial applications. **[9]**

- b)** Explain the Following: **[9]**

- i) Mechanically operated Switch
- ii) Encoder and Decoder
- iii) Contactors

OR

- Q8) a)** Design the Ladder logic, for the example of boxes counting control System and explain each Rung. **[9]**

- b)** Using Ladder Logic design Sequential switching of motors and Motor interlocking. **[9]**

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